Coupe - G.T. - Convertible - Sport Intake

opens 13" before T.D.C. closes 57" after B.D.C.

Exhaust

opens 57" before B.D.C. closes 13" after T.D.C.

## Normal valve clearance

(cold engine)

Intake 0.15 mm (0.006"); Exhaust 0.25 mm (0.010").

## FUEL SYSTEM

#### Fuel tank

At rear of car under the luggage compartment; 58 liters (12.7 Imp. Gal.; 15.3 US Gal.) capacity.

Filler cap on left side of car. Bottom drain plug with suction fuel filter.

## Fuel reserve

Two-position cock on floor, in front of front seat:

- lever turned to the right: reserve closed;
- lever straight: reserve open.

## Fuel gauge

Electric, on speedometer dial, operating with ignition key in first or second position.

## Fuel feed

By mechanical fuel pump provided with strainers and located on right side of engine.

## Fuel filter

Cartridge-type, between tank and pump.

# Carburetor

Solex 35 PAAI, double barrel for Sedan. Solex C40 PAAI, double barrel (Sport - Coupe -G.T. and Convertible).

### Calibration:

Choke	Sedan 26	Coupé - G. T. Convertible - Sport 28
Main jets	1.40	1.35
Pilot jets	0.45	0.45
Correction jets	2.50	1.80

## Controls

Accelerator: pedal on floor.

Carburetor starter: control lever under instrument panel and warning light on revolution counter dial.

## Air cleaner

Cartridge-type, on carburetor.

### **IGNITION**

Type High tension coil.

Sedan: coil Marelli B200 A and ignition distributor with vacuum advance Marelli S 74 A up to car 2801 and S 80 A from car 2802.

Coupe - G.T. - Sport and Convertible: coil Marelli B 202 A and ignition distributor Marelli S 82 A.

### Switch

Key on instrument panel in second position (vertical).

## Spark plugs

CHAMPION N 5.

# Gap between electrode points

0.5 to 0.6 mm (0.019" to 0.023").

## Cylinder numeration

Left bank: 1 - 3 - 5; right bank: 2 - 4 - 6;

# Firing order

1 - 4 - 3 - 6 - 5 - 2.

## Fixed advance

Sedan 3°  $\pm$  5° for Coupe - G.T. -  $\pm$  Sport and Convertible 6° requirement

### Automatic advance

Sedan  $32^{\circ} \pm 2^{\circ}$ Coupe - G.T. - Sport - Convertible  $23^{\circ} \pm 2^{\circ}$ Vacuum advance (Sedan only)  $17^{\circ} \pm 3^{\circ}$ 

NOTE - For engines equipped with ignition distributor S 74 A, the advance data are:

fixed advance 11° automatic advance 22° ± 2°.

Distributor contact breaker points gap: 0.37 to 0.43 mm (0.014" to 0.017").

## LUBRICATION

### Type

Pressure, with gear pump and pressure relief valve.

# Oil filling

Filler caps on cylinder head covers.

# Oil level indicator

Dipstick on right side of engine.

# Oil pressure and temperature gauges

On instrument panel, with low pressure warning light.

# Drain

Plug at bottom of sump.

### Filters

Carello FRAM, cartridge-type, on left side of engine; strainer on suction pipe.